# **Industrial Stainless Steel Gauge Introduction**

Where vibration, corrosion and pulsating conditions exist, the Weiss line of stainless steel cased liquid filled industrial pressure gauges are designed to meet the most severe applications.

Some recommended uses are for agricultural equipment, hydraulic systems, oil field equipment, pumps, compressors and car wash systems. All liquid filled gauges are offered for direct mounting to the equipment, wall or panel mounting. With ranges from Vacuum to 20,000 psi, the Weiss line will provide the instrument for both the specific requirement of the OEM and the industrial user.

### CASE STYLES

Direct Mounted, Front Flange, Back Flange and U-Clamp mounts.

### **INTERNALS**

Phosphor bronze or Stainless Steel "C-Tube" or Coiled Spiral Bourdon Tube Assembly.

The Coiled Spiral Bourdon Tube is standard for pressure ranges of 1000 psi and above.



### LIQUID FILLINGS

Glycerine is Standard and is suitable for temperature conditions between +20°F and +150°F. For fluid selection above or below these limits consult Factory. Other fluids are available.

### **INDICATING DIALS**

Nominal 2", 21/2", 4" and 6". Custom dials are available.

### **RELIEF VALVE**

Provided on all Liquid Filled Pressure Gauges to compensate for internal case pressure build-up.

**WARNING:** Misuse of this product may cause explosion and personal injury, read ANSI B40.1 before installation or use. Glycerine can combine with *strong oxidizing agents* including (but not limited to) chlorine, nitric acid and hydrogen peroxide and result in an explosion which can cause property damage. Consult factory for proper filling medium in hazardous service. Additional information can be obtained by reading Pressure Gauge Standard ANSI/ASME B40.1 available from the *American Society of Mechanical Engineers*, *United Engineering Center*, 345 East 47th Street, New York, NY 10017.

# **Liquid Filled Gauges-Crimped Ring Stainless Steel Cases 4**" LF441



**CASE & RING:** 4" type 304 stainless steel thin line case

with polished stainless steel crimped ring.

**DIAL:** White aluminum with black and red markings.

(psi & Kpa)

**WINDOW:** Clear acrylic. **TUBE:** Phosphor Bronze.

**SOCKET:** Brass with push-in restrictor. **POINTER:** Black anodized aluminum.

**MOVEMENT:** Brass rotary type with bushings.

**ACCURACY:** 1% of span.

**CONNECTION:** 1/4" NPT bottom.

RANGES: Vacuum, Compound, Pressure to 5000 psi.

# Liquid Filled Gauges-Bayonet Ring Stainless Steel Cases 4" and 6"

**LF401** 



**CASE & RING:** 4" type 304 stainless steel case with polished stainless steel bayonet ring.

**DIAL:** White aluminum with black and red markings

(psi & kPa).

**WINDOW:** Clear acrylic.

**TUBE:** Phosphor Bronze to 600psi, 316SS to 15,000psi.

**SOCKET:** Brass with push-in restrictor.

**POINTER:** Black anodized aluminum, adjustable. **MOVEMENT:** Brass rotary type with bushings.

**ACCURACY:** 1% of span.

**CONNECTION:** 1/4" or 1/2" NPT bottom or lower back.\* **RANGES:** Vacuum, Compound, Pressure to 15,000 psi.

### PANEL MOUNTING VARIATIONS

**U-CLAMP:** Series LF401U **FRONT FLANGE:** Series LF401F

BACK FLANGE: Series LF401BF

### **LF402**



CASE & RING: 4" type 304 stainless steel case with

polished stainless steel bayonet ring.

**DIAL:** White aluminum with black and red markings.

WINDOW: Safety glass.

**TUBE:** Type 316 stainless steel.

**SOCKET:** Type 316 S.S. with threaded restrictor. **POINTER:** Black anodized aluminum, micro adjustable. **MOVEMENT:** Stainless steel rotary type with bushings.

**ACCURACY:** 1% of span.

**CONNECTION:** 1/4" or 1/2" NPT bottom or lower back.\* **RANGES:** Vacuum, Compound, Pressure to 15,000 psi.

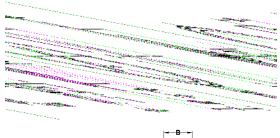
PANEL MOUNTING VARIATIONS

**U-CLAMP:** Series LF402U **FRONT FLANGE:** Series

LF402F **BACK FLANGE:** Series LF402BF

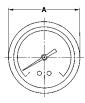
\*1/2" NPT standard for 1500 psi and above.

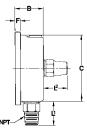
# Case Dimensions LF20, LF & NF25



### LOWER AND U CLAMP MNT, CENTER BACK CONNECTION

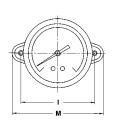
SERIES		Α	В	F	L <sub>1</sub>	L <sub>2</sub>	P	PANEL HOLE	NPT
LF201	INCH	2.22	1.160	.180	.710	.670	1.83	2.050	4 /0!!
LF201U	ММ	56.4	29.5	4.6	18.0	17.0	46.5	52.1	1/8"

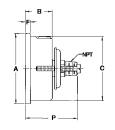




# LOWER AND CENTER BACK CONNECTION

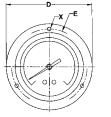
SERIES		Α	В	С	F	L <sub>1</sub>	L <sub>2</sub>	NPT
LF251	INCH	2.68	1.10	2.48	.24	.93	.91	4 (41)
NF251 LF252 NF252	ММ	68	28	63	6	23.5	23.0	1/4"

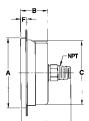




#### U CLAMP MOUNT - CENTER BACK CONNECTION

SERIES		Α	В	C	F	1	м	P	PANEL HOLE	NPT
LF251U	INCH	2.68	1.10	2.48	.24	2.84	3.54	2.09	2.50	4 /411
NF251U LF252U NF252U	ММ	68	28	63	6	72	90	53	63.5	1/4"

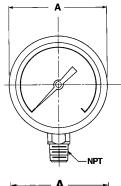


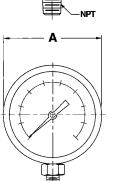


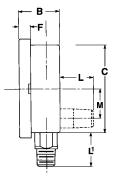
### FRONT FLANGE - CENTER BACK CONNECTION

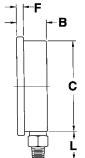
SERIES		Α	В	С	D	E	F	Р	X	PANEL HOLE	NPT
LF251F NF251F	INCH	2.68	1.10	2.48	3.34	2.95	.24	2.09	.142	2.650	1/4"
LF252F NF252F	ММ	68	28	63	85	75	6	53	3.6	67.3	

# **Case Dimensions LF & NF4**









#### LOWER AND BACK CONNECTION

SERIES		Α	В	C	F	М	L	L <sub>1</sub>	NPT
LF401	INCH	4.41	1.99	3.98	.57	.61	1.24	1.37	1/4" or
NF401 LF402 NF402	ММ	112	50.5	101	14.5	15.5	31.5	34.8	1/2"

### LOWER CONNECTION

SERIES		A	В	C	F	L	NPT
LF441	INCH	4.32	1.31	3.97	.31	1.27	1/4"
LF441	ММ	110	33	101	8	32	1/4

# **TO SPECIFY**

СНО	OSE CAT.	NO. –	PLUS RA	NGE CODE	- PLU	JS CON	INECTION
INDICATE	ES CONSTI	RUCTION	– RANG	E CODE	-	SIZE	& LOCATION
CAT. NO	- DIAL SIZE	INTERNALS	RANGE CODE	RANGE - psi	kPa		
LIQUID FILL			CODE				
LF201	2"	Bronze	015	0-15	0-100	8L*	= 1/8" Lower
LF251	21/2"	Bronze	030	0-30	0-200	8B*	= 1/8"Back
LF252	21/2"	316S.S.	060	0-60	0-400		
LF441*	4"	Bronze	100	0-100	0-700	4L	= 1/4" Lower
LF401	4"	Bronze	160	0-160	0-1100	4B	= 1/4" Back
LF402	4"	316S.S	200	0-200	0-1400	2L	= 1/2" Lower
LF602	6"	316S.S.	300	0-300	0-2100		
DRY			400	0-400	0-2800	2B	= 1/2" Back
NF252	21/2"	316S.S.	600	0-600	0-4200		
NF401	4"	Bronze	1000	0-1000	0-7000	*/ 5004	
NF402	4"	316S.S.	1500	0-1500	0-10,000	*LF201	only
NF601	6"	Bronze	2000	0-2000	0-14,000		
NF602	6"	316S.S.	3000	0-3000	0-21,000		
			5000	0-5000	0-40,000		
*Thin Line	e Case		6000	0-6000	0-42,000		
			10000	0-10,000	0-70,000		
			15000	0-15,000	0-100,000		
			20000	0-20,000	0-140,000		
			VAC	0-30"HG	-100-0		
			V30	30"-0-30	-100-200		
			V60	30"-0-60	-100-400		
			V100	30"-0-100	-100-700		
			V150	30"-0-150	-100-1000		
			V200	30"-0-200	-100-1400		
			V300	30"-0-300	-100-2100		
Ex: LF2	251 – 100	– 4L					

## PRESSURE MEASUREMENT CROSS REFERENCE CHART

psi	atms.	" H <sub>2</sub> O	mm H <sub>2</sub> O	cm H <sub>2</sub> O	oz/in²	Kg/cm²	" Hg	mm Hg (Torr)	cm Hg	mbar	bar	Pa (N/m²)	kPa	MPa
7	0.0681	27.71	703.8	70.38	16	0.0704	2.036	51.715	5.17	68.95	0.0689	6895	6.895	0.0069
14.7	1	407.2	10,343	1,034.3	235.1	1.033	29.92	760	76	1013	1.013	101,325	101.3	0.1013
0.0361	0.00246	1	25.4	2.54	0.5775	0.00254	0.0735	1.866	0.187	2.488	0.00249	248.8	0.249	0.00025
0.001421	0.000097	0.0394	1	0.1	0.0227	0.0001	0.00289	0.0735	0.00735	0.098	0.000098	9.8	0.0098	0.00001
0.01421	0.000967	0.3937	10	7	0.227	0.001	0.0289	0.735	0.0735	0.98	0.00098	98	0.098	0.0001
0.0625	0.00425	1.732	43.986	4.40	1_	0.0044	0.1273	3.232	0.323	4.31	0.00431	431	0.431	0.00043
14.22	0.968	394.1	100,010	1,001	227.6	7/	28.96	735.6	73.56	980.7	0.981	98,067	98.07	0.0981
0.4912	0.03342	13.61	345.7	34.57	7.858	0.0345	1	25.4	2.54	33.86	0.0339	3386	3.386	0.00339
0.01934	0.001316	0.536	13.61	1.361	0.310	0.00136	0.0394	1/	.1	1.333	0.001333	133.3	0.1333	0.000133
0.1934	0.01316	5.358	136.1	13.61	3.10	0.0136	0.394	10	1	13.33	0.01333	1333	1.333	0.00133
0.0145	0.000987	0.4012	10.21	1.021	0.2321	0.00102	0.0295	0.75	0.075	7	0.001	100	0.1	0.0001
14.504	0.987	401.9	10,210	1021	232.1	1.02	29.53	750	75	1000	1_	100,000	100	0.1
0.000145	0.00001	0.00402	0.102	0.0102	0.00232	0.00001	0.000295	0.0075	0.00075	0.01	0.00001	1	0.001	0.000001
0.14504	0.00987	4.019	102.07	10.207	2.321	0.0102	0.295	7.5	0.75	10	0.01	1,000	1	0.001
145.04	9.869	4019	102,074	10,207	2321	10.2	295.3	7500	750.	10,000	10	1,000,000	1,000	1